TO INFORM YOU

PRODUCT SUPPORT BULLETIN # 305

TO: AUTHORIZED *Portable Electric Tool* SERVICE STATIONS **DATE**: JUNE, 1997
BRANCH OFFICE/SERVICE CENTERS, BRANCH MANAGERS
REGIONAL MANAGERS, DISTRICT MANAGERS, SALES SUPPORT REPRESENTATIVES

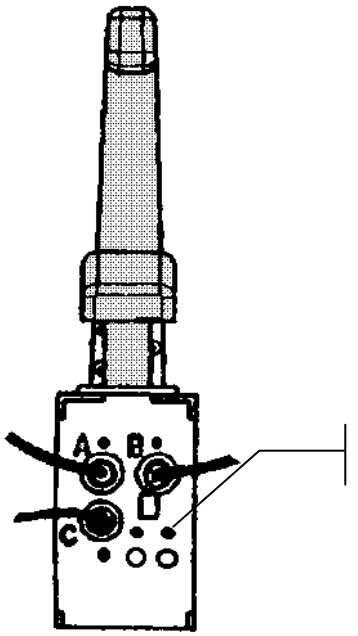
FROM: Corbert A. Garb - National Service Manager

TOOL(S)\PRODUCT(S) AFFECTED:

23-66-1666, 23-66-2121, 23-66-2145 SWITCH
14-46-0305 SWITCH SERVICE KIT
14-46-5365 SWITCH SERVICE KIT
23-66-1667 SWITCH SERVICE KIT

0102-1, 0141-1, 0222-1, 0227-1, 0228-6, 0229-1, 0230-1, 03231-6, 0237-1, 0238-1, 0239-1 PISTOL GRIP HOLE-SHOOTER
0124-1, 0224-1, 0225-1, 0234-6, 0235-6, 0244-1, 0233-20, 0232-20 1/4"-3/8"& 1/2" MAGNUM® HOLE-SHOOTER
5391-1, 5392-6 3/8" PISTOL GRIP HAMMER DRILL
5370-6, 5374-1, 5376-6 MAGNUM® HAMMER DRILL
5362-6, 5366-6, HAWK / FALCON ROTARY HAMMER
6543-1, 6583-1, 6747-1, 6757-1, 6760-1, 6760-6, 6767-6, 6798-1, 6583-1, 6783-1, 6798-6 PISTOL GRIP SCREW-SHOOTERS
6749-1, 6793-1, 6794-1 MAGNUM® SCREW-SHOOTER

SUBJECT: LEAD WIRE REMOVAL



Switch Bottom

AS A PRODUCT IMPROVEMENT THE **23-66-1666, 23-66-2121, & 23-66-2145** SWITCH ARE SEALED AGAINST CONTAMINATION.

THERE ARE FIVE (5) HOLES IN THE BOTTOM OF THE 23-66-1666, 23-66-2121 & 23-66-2145 SWITCH TO RECEIVE LEAD WIRES.

NEXT TO THESE HOLE ARE 5 SMALLER HOLES THAT HAVE A BOTTOM OR THIN PLASTIC 'WINDOW' IN THEM

TO REMOVE THE LEAD WIRES FROM THE SWITCH, IT IS NECESSARY TO BREAK THROUGH THE THIN PLASTIC 'WINDOWS' OF THESE SMALL HOLES, TO ALLOW YOU TO INSERT A PROBE TO RELEASE THE WIRE(S).

[redacted]

AFTER REPLACING OR REINSERTING LEAD WIRES INTO THE SWITCH, THE SMALL 'WINDOW' HOLES THAT WERE BROKEN TO INSERT THE PROBE, **MUST BE COVERED WITH 'RTV' SILICONE ADHESIVE/SEALANT** *(P/N 44-22-0070 - 2.8 FLUID OZ TUBE)* TO PREVENT UNNECESSARY CONTAMINATION FROM REACHING THE INTERNAL COMPONENTS OF THE SWITCH AND EARLY SWITCH FAILURE.

This bulletin is for informational purposes.

MILWAUKEE ELECTRIC TOOL CORPORATION an Atlas Copco Company
13135 WEST LISBON ROAD * BROOKFIELD, WISCONSIN 53005
(414) 781-3600