TO INFORM YOU

PRODUCT SUPPORT BULLETIN # 427

TO: AUTHORIZED *portable electric tool* SERVICE STATIONS
factory SERVICE / SALES SUPPORT BRANCH
SALES COMPANIES – Customer Centers

DATE: October 2004

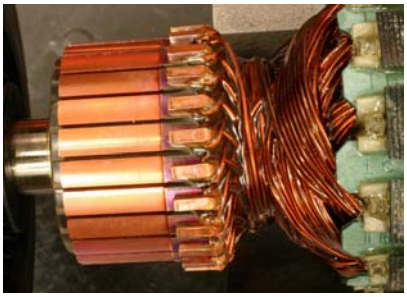
TOOL(S) \ PRODUCT(S) AFFECTED: 5192, 5194 Die Grinder, 5615-29, 5619-29 Router, 6101-6 Bandfile 6125, 6141, 6145, 6148, 6151, 6153-20, 6154-20, 6155-20, 6156-20, 6160-20 Grinder, 9070-20, 9071-20, 9072-20, 9072-22, 9072-55, 9075-20, 9092-20 Impact Wrench

SUBJECT: armatures with heavy brown / cream color slurry coating are suspect

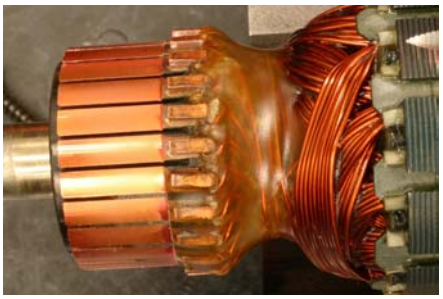
Due to early failure issue ***(less than 10%)*** **please inspect inventory of the following service replacement armatures** for the slurry coating at the commutator, see pictures below. Armatures with **heavy brown / cream color** slurry coating are suspect and should be removed from inventory and scrapped. An *authorized service station* should process a 'defective part from stock' claim for a full reimbursement of the armature's purchase price.

Note! Armatures with 'green' color slurry are 'OK' and should remain in stock.

16-07-0060	**16-07-0100**	**16-07-0127**	**16-07-0201**	
16-10-0430	**16-10-2007**	**16-10-2010**	**16-10-2275**	**16-14-2220**
16-30-0010	**16-30-0011**			



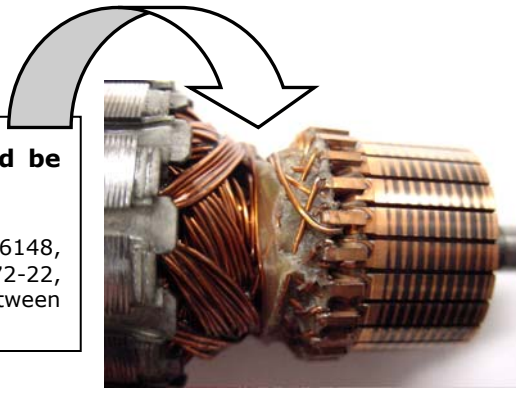
-Good thin slurry coat - top of wire [windings] are exposed... you should be able to feel the wire through the slurry with your finger for it to be considered 'thin' and 'good'. If there is a question on the thickness of the slurry coat, error on the side of caution and remove the armature from inventory.



-Questionable... heavy brown /cream slurry coating is suspect and should be removed from inventory.

An armature that has slurry which has 'let-go' is defective and should be replaced under warranty.

TOOLS AFFECTED: 5192, 5194, 5615-29, 5619-29, 6101-6, 6125, 6141, 6145, 6148, 6151, 6153-20, 6154-20, 6155-20, 6156-20, 6160-20, 9070-20, 9071-20, 9072-20, 9072-22, 9072-55, 9075-20, 9092-20 with a serial number showing a **date of manufacture** between 0428 and 0438.



This bulletin is for informational purposes. PLEASE NOTE ON SERVICE PARTS LIST: 54-22-1026, 54-22-1264, 54-37-0126, 54-37-0151, 54-38-0078, 54-38-0260, 54-38-0425, 54-38-0481, 54-38-0828, 54-38-1328, 54-38-1378, 54-38-3510, 54-38-3605, 54-38-3703, 54-38-3728

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