SERVICE PARTS LIST

BUL. 54-38-2012

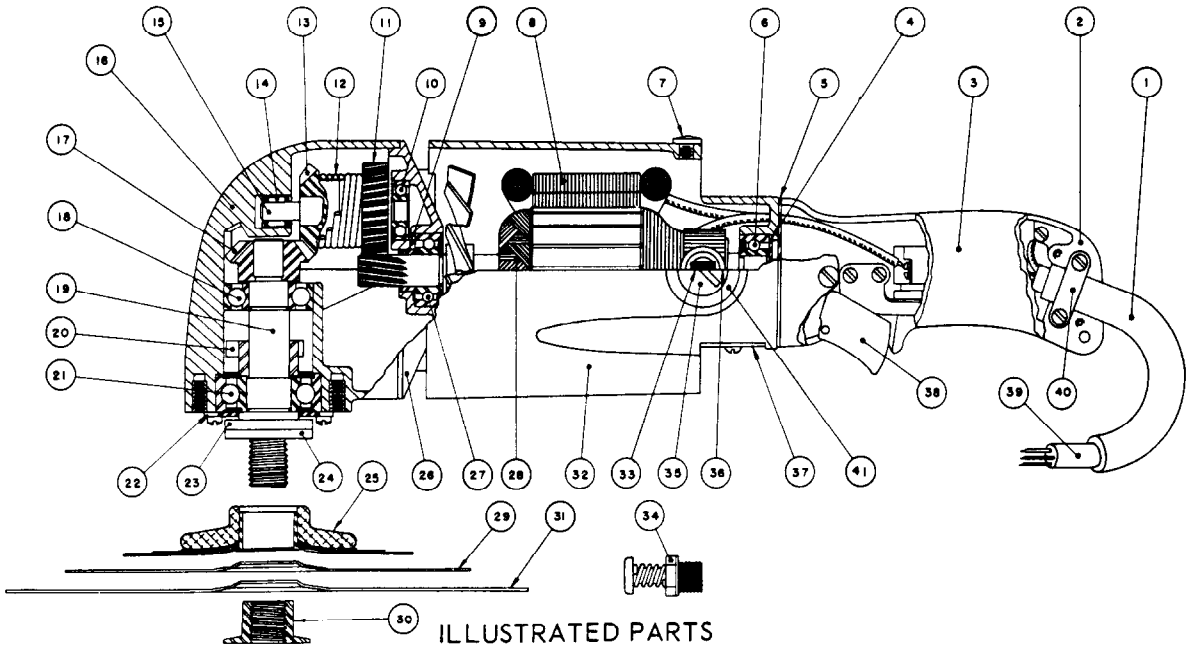
REVISED BUL 649-3 | DATE Feb. '68

WIRING INSTR.

7" DISC SANDER

MODEL NO. U-177 Starting Serial No. 49-5525

Both Model and Serial No. must be furnished to obtain correct parts.



ILLUSTRATED PARTS

FIG.	PART NO.	NAME OF PART	PRICE
1	88D-28	Cord Protector Tube	
2	7UPV1-1	Handle (Switch Mounting Side)	
3	7UPV1-2	Handle (Switch Cover Side)	
4	6UPV1-9	Body End Play Disc	
5	6UPV1-3	Handle Insulator	
6	WC8500	Armature Ball Brg. (Comm. End)	
7	7UPV1-7	Drive Screw Tool Rest Button	
8	7U-700	Field Assembly	
9	79U6-9	Grease Slinger	
10	ND7039	Intermediate Shaft Ball Bearing	
11	79U-14A	Intermediate Gear	
12	68S8-1	Spindle Drive Spring	
13	2U-11L	Miter Gear (Sold only with 2U-11R as set)	
14	NB-3	Intermediate Shaft Needle Bearing	
15	79U-13	Intermediate Shaft	
16	4UP-3	Gear Case	
17		Refer to Item 13	
18	ND3203	Spindle Ball Bearing (Upper)	
19	3UP-8A	Spindle (5/8"-11 Thread)	
20	3UP8-8	Spindle Lock Cog	
21	WC87504	Spindle Ball Bearing (Lower)	
22	9UP8-3	Ball Bearing Retaining Washer	
23	3UP8-1A	Hub Steel Washer	
24	3UP8-2A	Hub Rubber Washer	
25	3UP16-500	5" Flat Disc Hub Assembly	
26	4UP-2	Diaphram	
27	WC8013	Armature Ball Brg. (Pinion End)	
28	7U-600B	Armature Assembly	
29	3UP16-7	7" Flat Backing Disc	
30	3UP8-8	Disc Nut (5/8"-11 Thread)	
31	9U16-9	9" Flat Backing Disc (not furnished)	
32	7UPV-1A	Motor Housing	
33	7UPV-370	Carbon Brush Assys. (per set 2)	
34	3UP-900	Spindle Lock Assembly	
35	75P-40	Brush Retaining Cap (per set 2)	
36	7UPV-320A	Brush Holder Assembly (per set 2) ea.	
37	7UPV1-6	Commutator Cover Plate	
38	8909K184	Switch Assembly	
39	SNo.16-3	Cord (3-wire) per foot	
40	7UPV1-5	Cord Clamp Strap	
41	7UPV1-3	Brush Holder Bushing steel (2) ea.	

MISCELLANEOUS PARTS (NOT SHOWN)

SIZE OR PART NO.	DESCRIPTION OF PART	PRICE
9P1-1	Tool Rest	
3 Prong	Adapter Plug	
U-177	Name Plate	
75P-410	Wooden Side Handle Assembly	
4UP2-1	Intermediate Shaft End Play Washer	
3 Prong	Attachment Plug (1)	
#10-WRx1/2" Fil. Hd.	Sem. Tool Rest Screw (2)	
1/4"-20x3/8" Hd'less	Brush Holder Set Screws (4)	
#10-24x1-1/2" Fil. Hd.	Gear Case Screws (4)	
#12-24x1" Fil. Hd.	Switch Handle Screws (4)	
#8-32x1" Oval Hd.	Handle Cover Screw	
#6-32x1/4" Rd. Hd.	Comm. Cover Plate Screws (2)	
#8-32x7/8" Oval Hd.	Handle Cover Screws (2)	
#8-32x7/16" Fil. Hd.	Cord Clamp Strap Screws (2)	
#8-32x1/4" Rd. Hd.	Switch Mounting Screws (2)	
#8-32x2-1/4" Rd. Hd.	Field Screws (2)	
#6-32x1/4" Rd. Hd.	Ground Wire Screw (Brass)	
#4-36 Rd. Hd.	Name Plate Screws (2)	
#8, #10 or #12	Kantlink Lock Washers (10)	
#8-32x5/16" Fil. Hd.	Ret. Washer Screws (6)	
7UPV-34	Insulating Washer (2)	

Prices are subject to change without notice.

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